

Masport®

DOMESTIC ROTARY MOWERS

SERIES 18 - OPC

	<u>Part number</u>	<u>Model</u>	<u>Engine</u>
MASPORT	583763	600 SP AL	B&S Series675

Month and Year of First Manufacture - Feb 2009

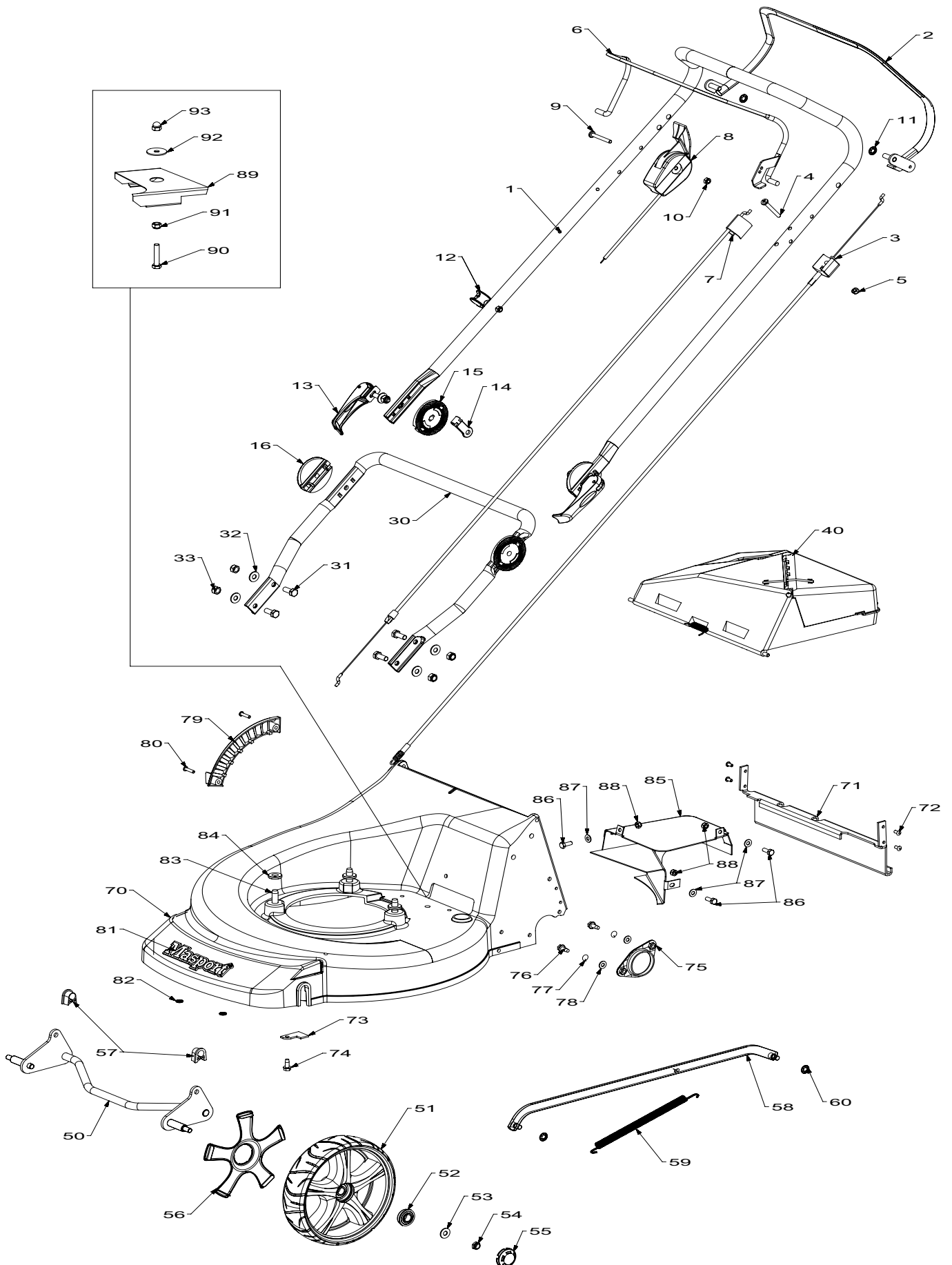




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600AL SP : B & S Series 675

Masport

Issue A
May 2010
REF # 783763



When ordering PLEASE QUOTE PART NUMBER & Description, NOT Illustration No.
Determine right or left hand side from standing in operating position (standing at handle)



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Item No	Part No	Description	Qty	Item No	Part No	Description	Qty
1	781664	Handle Assy- Upper, Adj SP OPC1		74	501599	*Screw, S/T 1/4x5/8 Hex	2
2	981740	Bail Arm Assy, OPC Flatnd	1	75	581178	Retainer, Axle Rear	2
3	581656	Cable- Engine, OPC Push On	1	76	501702	Screw, Set M6x16 Hex	4
4	982161	Bail Arm Assy, SP	1	77	500201	Washer, Spg 6	4
5	582235	Cable- Clutch, Thumb Wheel	1	78	501703	Washer, Flt 6x14x1.2	4
6	503604	Screw, Pan M6x45 Poz ZP	1	79	580025	Quadrant, Height Selector Plastic	1
7	501764	Nut, M6 Nylox 6 Thck	1	80	503660	Rivet- Pop 4.8x9	2
8	583458	Control Assy- Throttle, Wescon	1	81	581240	Nameplate	1
9	503604	Screw, Pan M6x45 Poz ZP	1	82	503150	Clip- Starlock, 5 Dia	2
10	501764	Nut, M6 Nylox 6 Thck	1	83	580453	Screw, S/T 3/8x1-1/8 UNC TRIBLK	3
11	501365	Clip- Starlock, 5/16"	2	84	503419	Washer, Flt 10x23x3.0	3
12	703856	Comfort Start Kit, 40mm	1	85	983212	Cover Assy- Gearbox, 575 SP	1
13	779755	Cam Lock Assy	2	86	501702	Screw, Set M6x16	1
14	581527	Retainer- Clutch Cable	1	87	501703	Washer, Flat 6x14x1.2	1
15	581660	Disc- Locking, Outer	2	88	501764	Nut, M6 Hex Nyloc 6 Thck	1
16	581659	Disc- Locking, Inner	2	89	979080	Cover- Belt, 575 SP	1
		__==__		90	501843	Screw, Set M8x40 Hex	1
30	981712	Handle- Lower, "U" Adj 18"	1	91	501602	Nut, M8 Hex	1
31	501597	Screw, Set M8x25 Hex	4		503747	Washer, Spg 8	1
32	501606	Washer, Flat 8x19x1.6	4	92	572199	Washer, Flt 8x32x2.0	1
33	501793	Nut, M8 Nylox 8 Thck	4	93	503526	Nut, M8 Hex Dome	1
		__==__				NOT ILLUSTRATED	
40	781649	Flap Assy- Smart Chute 18"	1		573519	Owners Manual	1
		__==__					
50	583281	Axle Assy, Front 200mm Thrd	1				
51	579203	Wheel Assy- 200mm BB Mag	2				
		incl item 52					
52	551212	*Bearing- Wheel, Ball Type	4				
53	501606	Washer, Flat 8x19x1.6	2				
54	503831	Nut, M8 Hex Nyloc 6 Thck	2				
55	579204	Hub Cap, Button Mag	2				
56	579205	Cover- Inner, Wheel	2				
57	580030	Bush- Pivot, Axle	2				
58	581170	Rod Assy, Connecting SP	1				
59	580621	Spring, Counter Balance SP	1				
60	501365	Clip- Starlock, 5/16"	2				
		__==__					
70	779480	Housing Assy- Ali 18" F/S SP	1				
		Ttnm, incl items 71 - 74					
71	583192	*Brace- Rear, 575 SP	1				
72	501303	*Rivet- Pop, 4.0x7.9	4				
73	980564	*Plate- Retainer, Front Axle 18"	2				

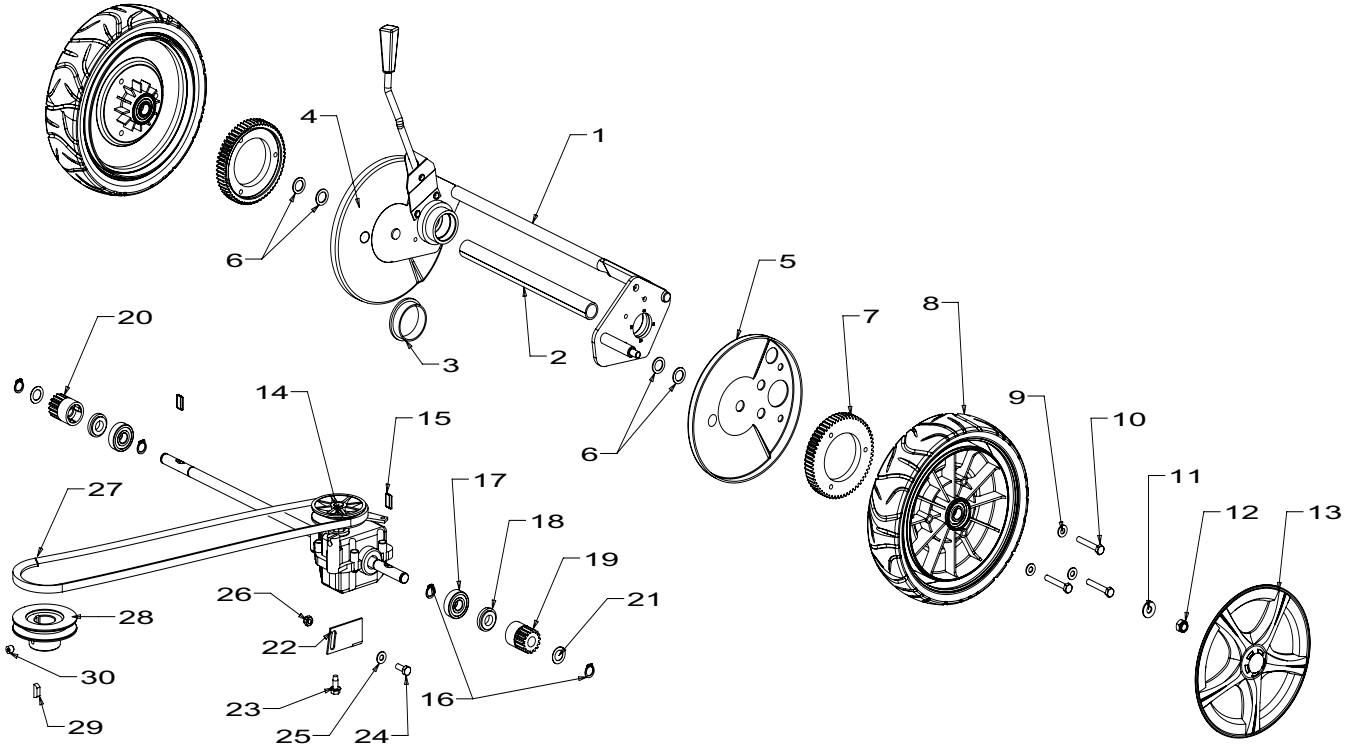
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1	773416	Axle Assy, Rear Compl 18" SP	1	14	582170	Gear Box, Single Speed	1
2	580614	Sleeve, Rear Axle SP	1	15	581092	Pawl, Pinion 950 SP	2
3	580091	Bush- Pivot, Rear Axle	2	16	503759	Circlip, 12 EXT DIN 471	4
4	579426	Dust, Cover RH	1	17	501213	Bearing, 12x32x10 6201 2RS	2
5	579427	Dust, Cover LH	1	18	581093	Cap, Pinion 950 SP Plastic	2
6	503301	Washer, Flt 1/2x3/4x18G	4	19	581090	Pinion, LH 950 SP	1
7	579428	Gear, Driving- Narrow	2	20	581091	Pinion, RH 950 SP	1
8	579070	Wheel Assy- 220mm BB MSV SP	2	21	503102	Washer, Flat 12x20x0.4	2
9	501703	Washer, Flat 6x14x1.2	6	22	582169	Mount, Gearbox	1
10	501815	Screw, Set M6x35	6	23	501863	Screw, Set M8x12	1
11	501606	Washer, Flat 8x19x1.6	2	24	501702	Screw, Set M6x16	1
12	503831	Nut, M8 Nyloc 6 Thck	2	25	501703	Washer, Flat 6x14x1.2	1
13	579207	Hub Cap, 220mm MSV SP Silver	2	26	501764	Nut, M6 Nyloc 6 Thck	1
		==		27	557257	Belt- V PIX 'X' TRA 800	1
				28	582373	Pulley- Engine, 25Bx79Dx34H SP	1
				29	503363	Key- W/Ruff 5/8x3/16x1/4	1
				30	503386	Screw, Grub M8x8	1
						==	

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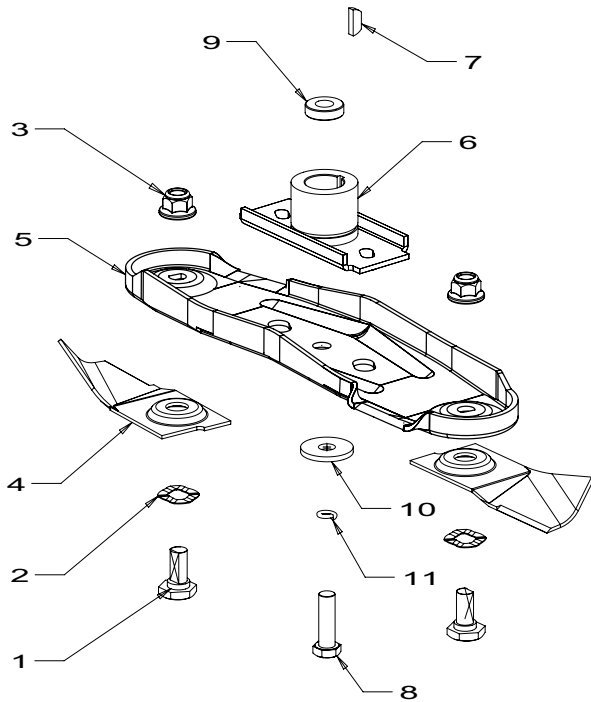


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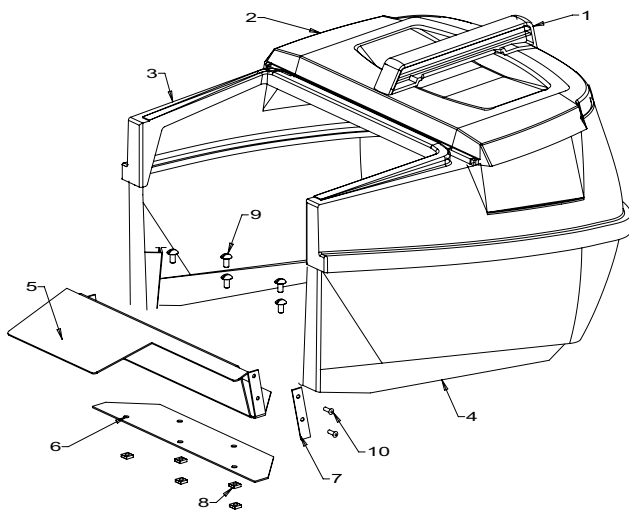
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460mm Blade Assembly



Item	Part No	Description	Qty
1	581707	Bolt- Pivot M10x22 Blade	2
2	580693	Washer, Wavy 13.4 x 24.2	2
3	503672	Nut, Flange Nyloc M10	2
4	583049	Blade, Quick Cut - 460mm EU	2
5	980653	Carrier, Blade Quick Cut	2
6	031640	Driver Assy-Blade - 25mm	1
7	503363	Key, Woodruff - 5/8" x 3/16" x 1/4"	1
8	581610	Screw, Set NF 3/8" x 1.25 NYG8	1
9	503419	Washer, Flt 10x23x3.0	1
10	503667	Washer, Flat 9.75 x 30 x 4	1
11	500204	Washer, Spring 3/8"	1

Catcher Assembly - 783244



Item	Part No	Description	Qty
1	580673	Catcher-Handle Plastic	1
2	580674	Catcher- Lid 18"	1
3	579117	Catcher- Top 18	1
4	982364	Catcher, Bottom Maxicut	1
5	583216	Catcher- Lip, 575 SP	1
6	582222	Backing Plate-Lip, Catcher	1
7	582223	Plate- Rivet, Catcher Bckng	1
8	502098	Nut, M6 Squ Pressed	5
9	503591	Screw, Pan M6x12	5
10	501303	Rivet, Pop 4.0x7.9	4